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NOIDA INSTITUTE OF ENGINEERING AND TECHNOLOGY, GREATER NOIDA

(An Autonomous Institute Affiliated to AKTU, Lucknow)

B.Tech

SEM: V - THEORY EXAMINATION (2025-2026)

Subject: Bioprocess Engineering

Time: 3 Hours

Max. Marks:100

**General Instructions:****IMP:** Verify that you have received question paper with correct course, code, branch etc.

1. This Question paper comprises of three Sections -A, B, & C. It consists of Multiple Choice Questions (MCQ's) & Subjective type questions.
2. Maximum marks for each question are indicated on right hand side of each question.
3. Illustrate your answers with neat sketches wherever necessary.
4. Assume suitable data if necessary.
5. Preferably, write the answers in sequential order.
6. No sheet should be left blank. Any written material after a blank sheet will not be evaluated/checked.

**SECTION – A**

20

1. Attempt all parts:-

- 1-a. The growth rate constant ( $\mu$ ) is defined as (CO1, K2) 1
- (a)  $\ln X / t$
  - (b)  $(dX/dt)/X$
  - (c)  $X \times t$
  - (d)  $t/X$
- 1-b. A batch culture shows a linear increase in biomass with time after the exponential phase. Which factor most likely limits growth in this phase? (CO1, K4) 1
- (a) Enzyme denaturation
  - (b) Nutrient depletion
  - (c) Oxygen inhibition
  - (d) Temperature drop
- 1-c. Design an experimental setup to compare the performance of immobilized vs. free enzymes in a continuous bioreactor. Which metric is most relevant? (CO2, K6) 1
- (a) Reaction temperature
  - (b) Enzyme turnover number

- (c) Product yield per unit time  
(d) Reactor volume
- 1-d. Immobilization of enzymes improves (CO2, K4) 1  
(a) Specific activity  
(b) Reusability and stability  
(c)  $K_m$  value  
(d) All of these
- 1-e. Evaluate why scale-up often fails despite identical geometries. (CO3, K5) 1  
(a) Power input / volume ratio changes  
(b) Shear stress differences  
(c) Non-uniform mixing  
(d) All of these
- 1-f. Which control parameter is adjusted to maintain dissolved oxygen? (CO3, K3) 1  
(a) Feed rate  
(b) Agitator speed  
(c) pH  
(d) Temperature
- 1-g. Aroma compounds in bioprocessing are typically produced by (CO4, K1) 1  
(a) Bacteria  
(b) Yeast  
(c) Algae  
(d) None of the above
- 1-h. Compare the downstream processing needs of recombinant insulin vs. natural insulin. (CO4, K4) 1  
(a) Recombinant insulin requires additional refolding steps  
(b) Both have identical purification schemes  
(c) Natural insulin is easier to purify  
(d) Recombinant insulin does not require chromatographic purification
- 1-i. Propose a mathematical model to predict biomass growth under variable pH and temperature conditions. Which approach is most suitable? (CO5, K6) 1  
(a) Empirical polynomial regression  
(b) Monod model  
(c) Neural network model  
(d) Lineweaver-Burk equation

- 1-j. Evaluate which modelling approach best describes bioprocess kinetics. (CO5, K5) 1
- (a) Empirical
  - (b) Mechanistic
  - (c) Hybrid
  - (d) All depending on data

2. Attempt all parts:-

- 2.a. Define yield coefficient and give its types. (CO1, K1) 2
- 2.b. Mention two advantages of immobilized enzyme systems. (CO2, K2) 2
- 2.c. Evaluate the challenges in scale-up from laboratory to industrial bioreactors. (CO3, K5) 2
- 2.d. Distinguish between microbial and enzymatic production of bioethanol. (CO4, K4) 2
- 2.e. Apply the concept of optimization to improve ethanol yield in fermentation. (CO5, K3) 2

**SECTION – B**

30

3. Attempt all parts:-

3.a. Answer any one of the following-

- 3-a.i Evaluate the significance of stoichiometric analysis in predicting microbial product formation efficiency. (CO1, K5) 6
- 3-a.ii Discuss the effect of environmental factors on microbial growth kinetics. (CO1, K2) 6

3.b. Answer any one of the following-

- 3-b.i Differentiate between batch, fed-batch, and continuous bioreactors in terms of productivity and control. (CO2, K4) 6
- 3-b.ii List different types of enzyme immobilization techniques with suitable examples. (CO2, K1) 6

3.c. Answer any one of the following-

- 3-c.i Define solid-state fermentation and list its key parameters. (CO3, K1) 6
- 3-c.ii Critically evaluate the suitability of batch, fed-batch, and continuous bioreactor operations for large-scale production using immobilized enzyme or immobilized cell systems. (CO3, K5) 6

3.d. Answer any one of the following-

- 3-d.i Develop a process flow diagram for the production of Xanthan Gum using a microbial fermentation system. (CO4, K6) 6
- 3-d.ii Develop a schematic diagram showing the process flow for human insulin production via microbial fermentation. (CO4, K6) 6

3.e. Answer any one of the following-

- 3-e.i Apply the principles of optimization to improve product yield in a fermentation process. (CO5, K3) 6

3-e.ii	Evaluate how the integration of advanced process monitoring tools with mathematical models can enhance prediction accuracy and control efficiency in industrial-scale bioprocesses (CO5, K5)	6
<b>SECTION – C</b>		50
4.	Answer any <u>one</u> of the following-	
4-a.	Critically evaluate direct and indirect methods for quantitative analysis of microbial growth and determine which is more suitable for large-scale fermentation (CO1, K5)	10
4-b.	Discuss how substrate utilization affects biomass production in batch culture. (CO1, K2)	10
5.	Answer any <u>one</u> of the following-	
5-a.	Explain Michaelis-Menten kinetics and the significance of $K_m$ and $V_{max}$ . (CO2, K2)	10
5-b.	Analyze how enzyme inhibition affects reaction kinetics and reactor productivity. (CO2, K4)	10
6.	Answer any <u>one</u> of the following-	
6-a.	Identify various control variables used in bioreactor operation. (CO3, K1)	10
6-b.	Discuss the role of agitation and aeration in maintaining optimal microbial growth conditions. (CO3, K2)	10
7.	Answer any <u>one</u> of the following-	
7-a.	Analyze the process differences between antibiotic and protein production. (CO4, K4)	10
7-b.	Define the term “bioprocess significance” and its industrial importance. (CO4, K1)	10
8.	Answer any <u>one</u> of the following-	
8-a.	Discuss different types of sterilization used in bioprocesses. (CO5, K1)	10
8-b.	Compare empirical and mechanistic models for predicting bioprocess performance. (CO5, K4)	10